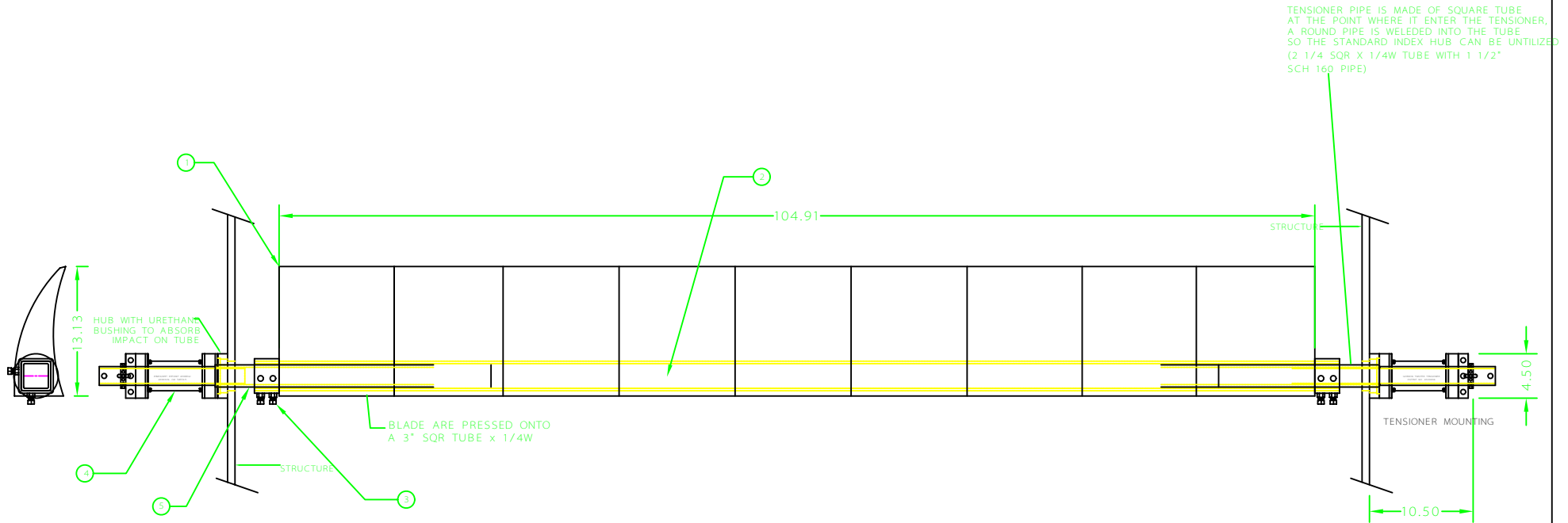



ITEM	QTY.	PART NUMBER	DESCRIPTION
1	9	XS-016	BLADE SEGMENT
2	1	XS-015-108	FRAME
3	2	XS-007	LOCK COLLAR
4	2	XS-017-3	TENSIONER
5	2	XS-019-36	TENSIONER PIPE

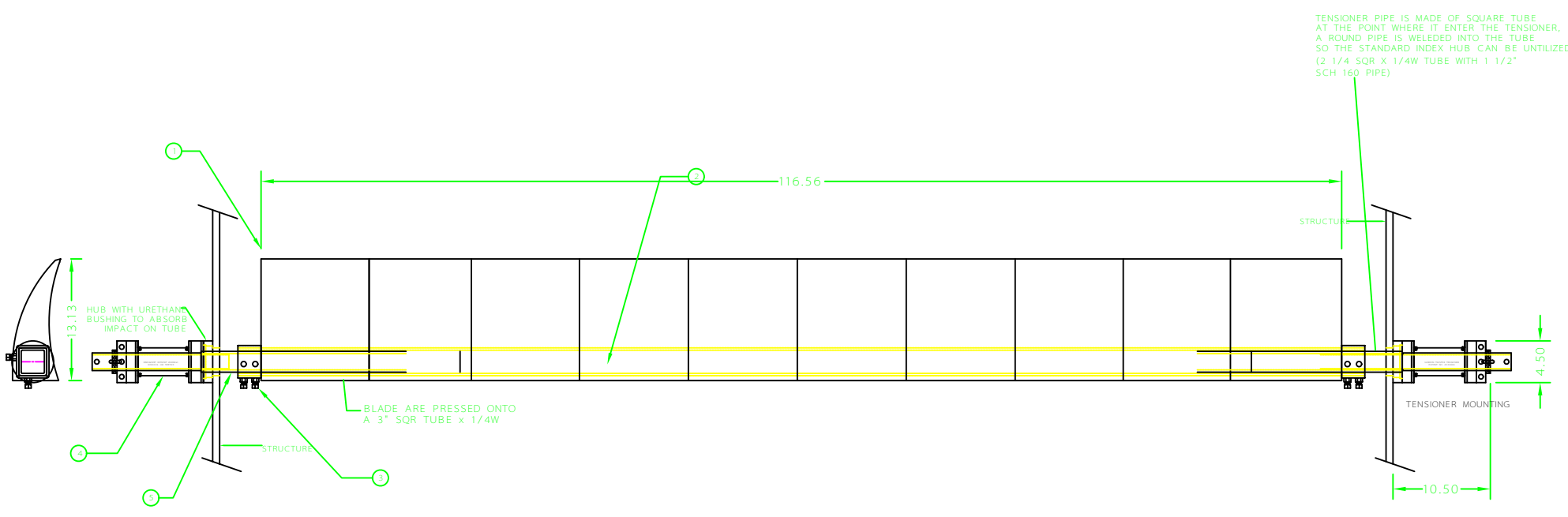


FILENAME= XS108

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APPROVED: N.F.A.	DATE:

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	SUPER SABER GENERAL DIAGRAM XS-108-DT	TOLERANCES SCALE
SHEET OF		REV:

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	10	XS - 016	BLADE SEGMENT
2	1	XS - 015 - 120	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	XS - 017 - 3	TENSIONER
5	2	XS - 019 - 36	TENSIONER PIPE



TENSIONER PIPE IS MADE OF SQUARE TUBE AT THE POINT WHERE IT ENTER THE TENSIONER, A ROUND PIPE IS WELEDED INTO THE TUBE SO THE STANDARD INDEX HUB CAN BE UTILIZED (2 1/4 SQR X 1/4W TUBE WITH 1 1/2\" SCH 160 PIPE)

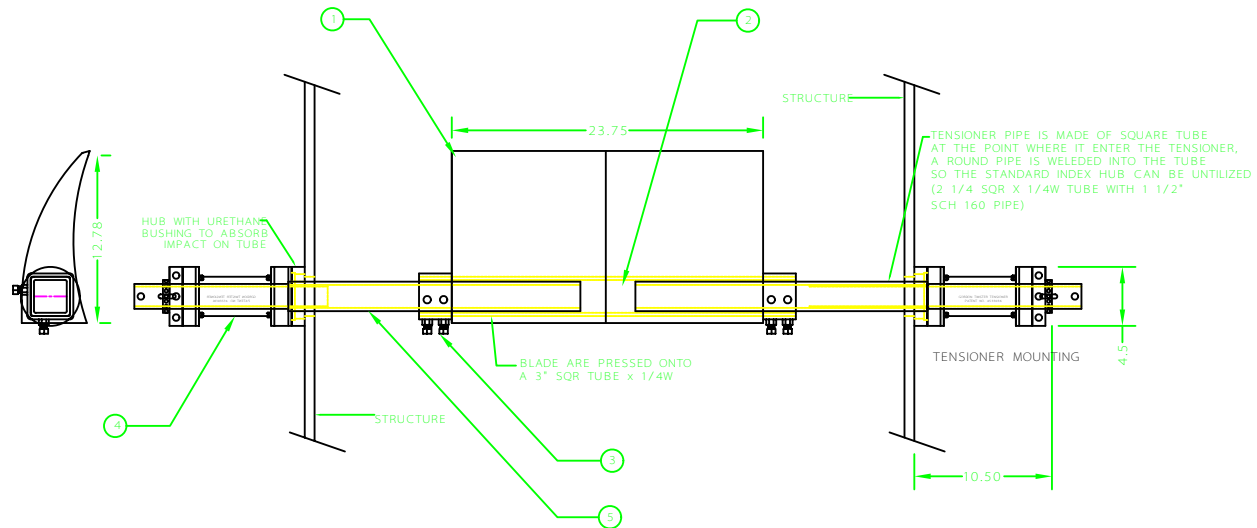
FILENAME= XS120

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	TOLERANCES	SCALE
SUPER SABER GENERAL DIAGRAM XS - 120 - DT		
JOB NO.	DRAWING NO.	REV.
	82900C	
SHEET	OF	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	2	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0002400002400000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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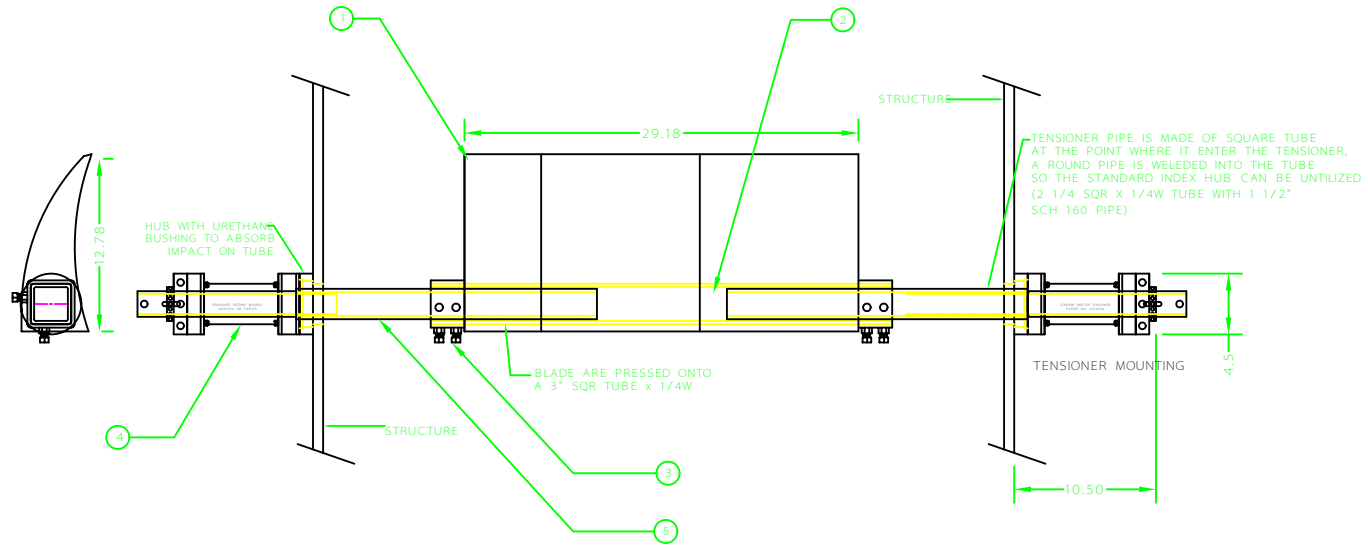
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APPROVED	R.E.A.	DATE

SUPER SABER
 GENERAL DIAGRAM
 XS - 24 - DT

TOLERANCES	SCALE
DWG NO.	DRAWING NO.
SHEET	OF
REV.	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	2.5	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0003000003000000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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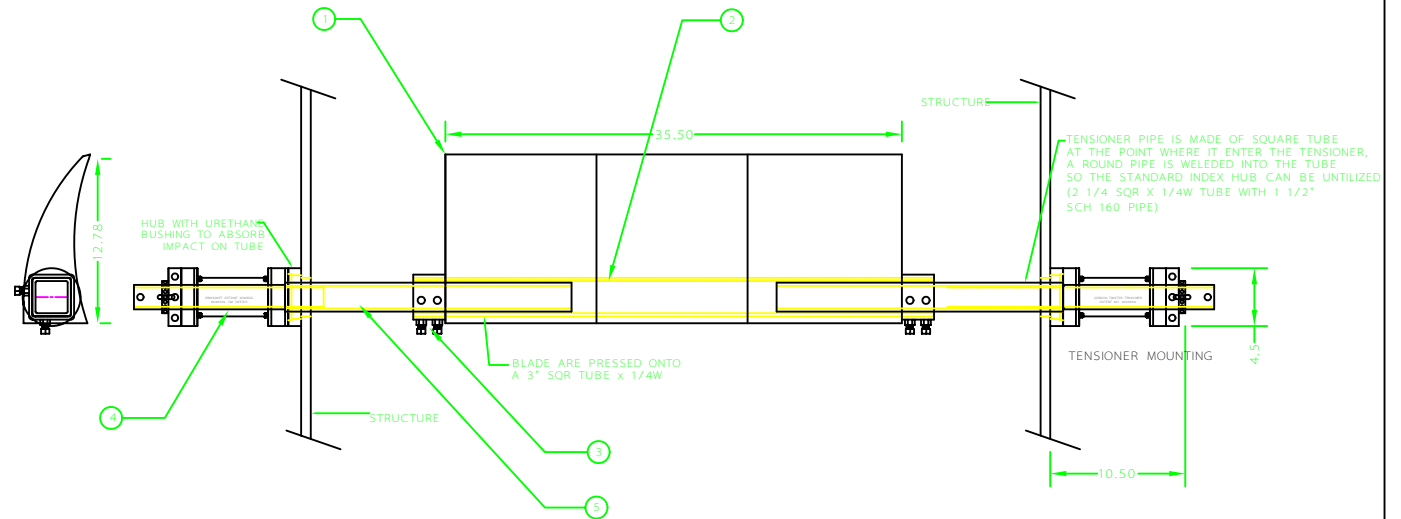


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SUPER SABER
GENERAL DIAGRAM
XS - 30 - DT

TOLERANCES	SCALE
DWG. NO.	DRAWING NO.
SHEET	OF
REV.	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	3	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0003600003600000	FRAME
3	2	XS-007	LOCK COLLAR
4	2	MCRTDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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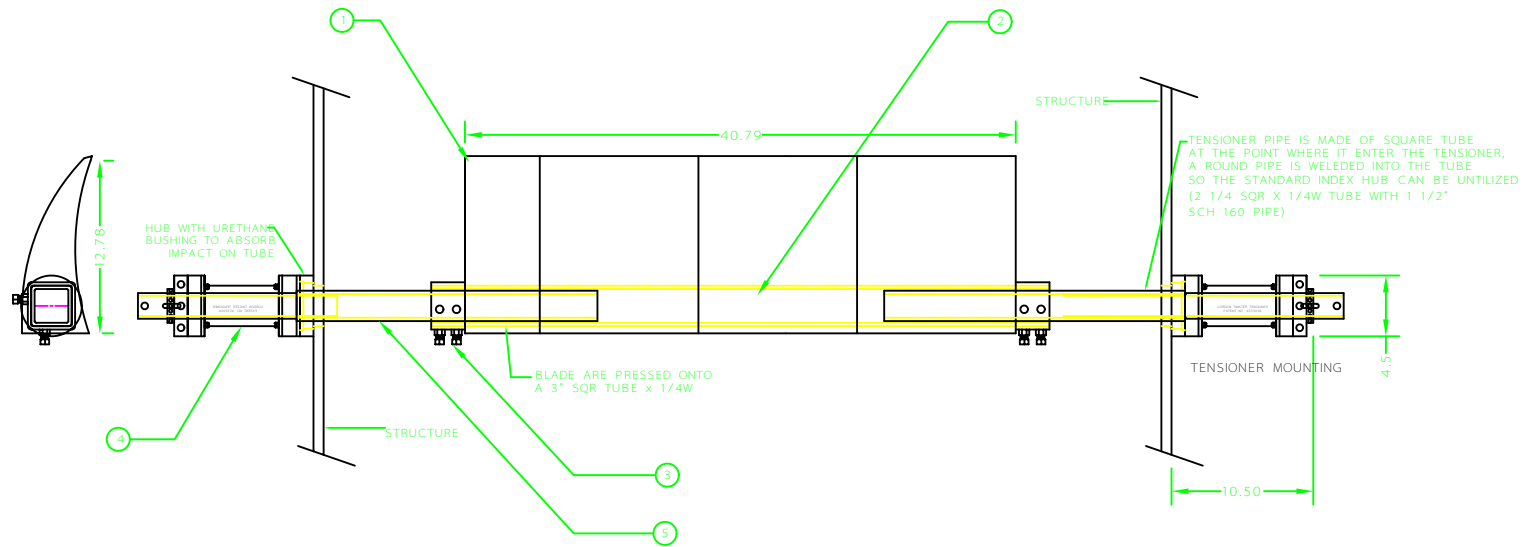
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SUPER SABER
GENERAL DIAGRAM
XS - 36 - DT

TOLERANCES:	SCALE:
JOB NO:	DRAWING NO:
110201A	110201A
SHEET OF:	REV:

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	3.5	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0004200004200000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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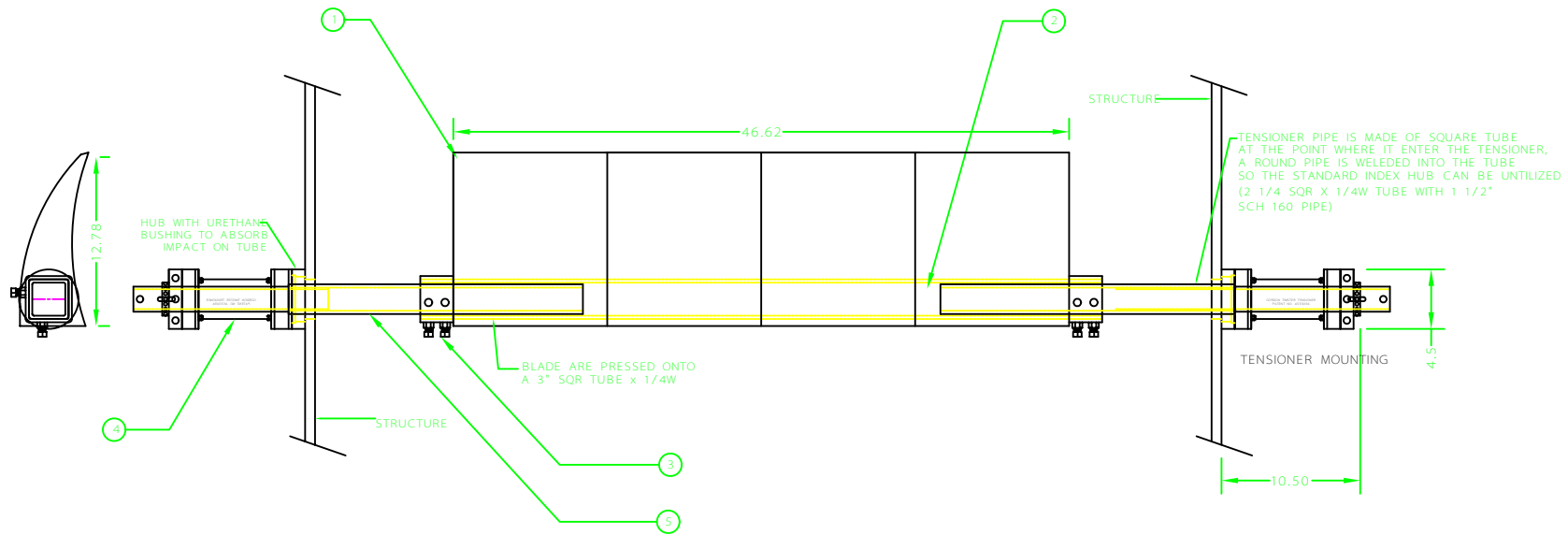
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TOLERANCES SCALE

SUPER SABER GENERAL DIAGRAM XS - 42 - DT

DWG NO.	021800B
SHEET	OF
REV.	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	4	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0005400005400000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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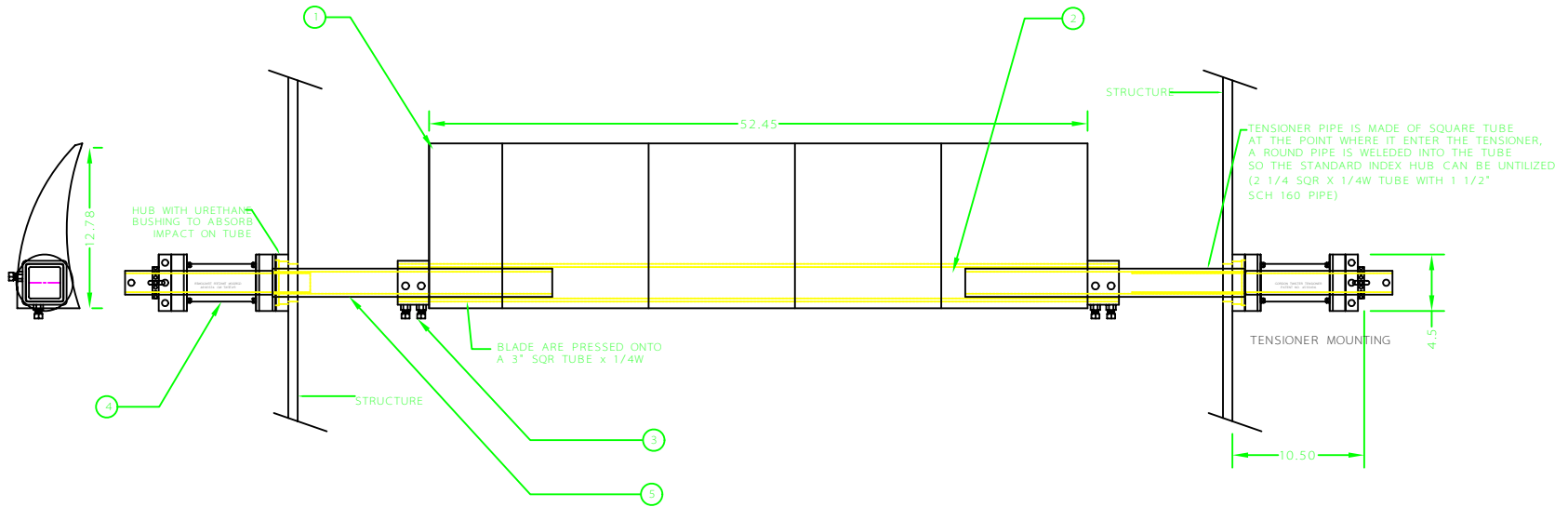
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SUPER SABER
GENERAL DIAGRAM
XS - 48 - DT

TOLERANCES:	SCALE:
JOB NO:	DRAWING NO:
0218008	
SHEET OF:	REV:

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	4.5	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0005400005400000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



FILENAME = XS54DT

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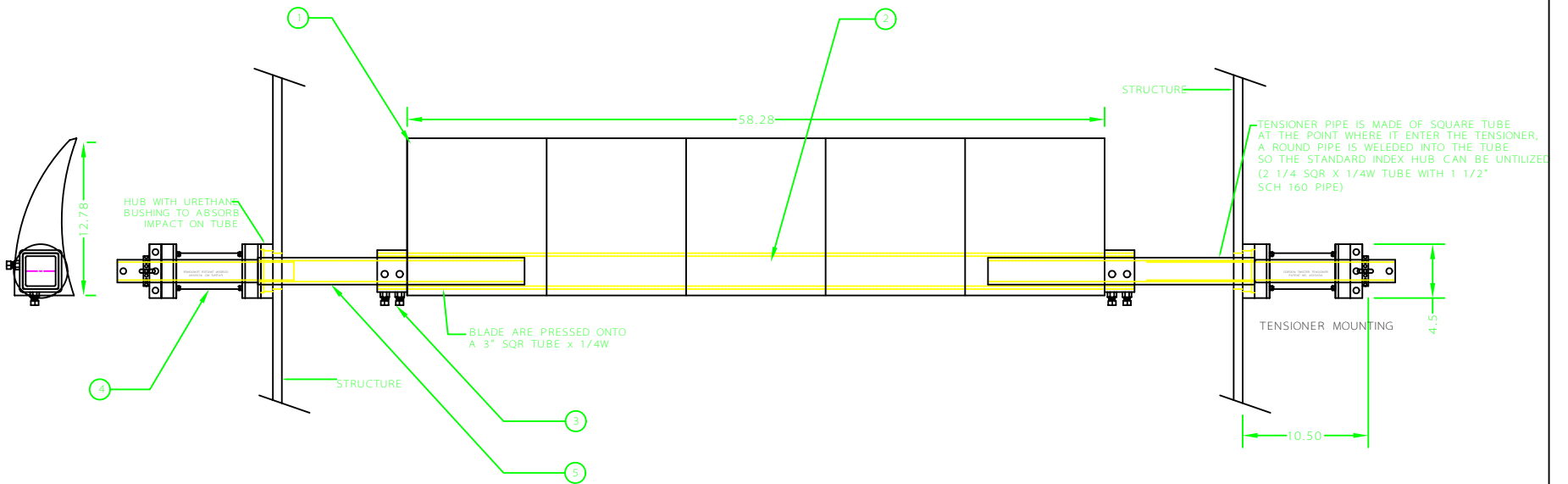
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APPROVED:	N.F.A.	DATE:	

SUPER SABER
GENERAL DIAGRAM
XS - 54 - DT

TOLERANCES	SCALE
DWG NO.	DRAWING NO.
SHEET	OF
REV.	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	5	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0006000006000000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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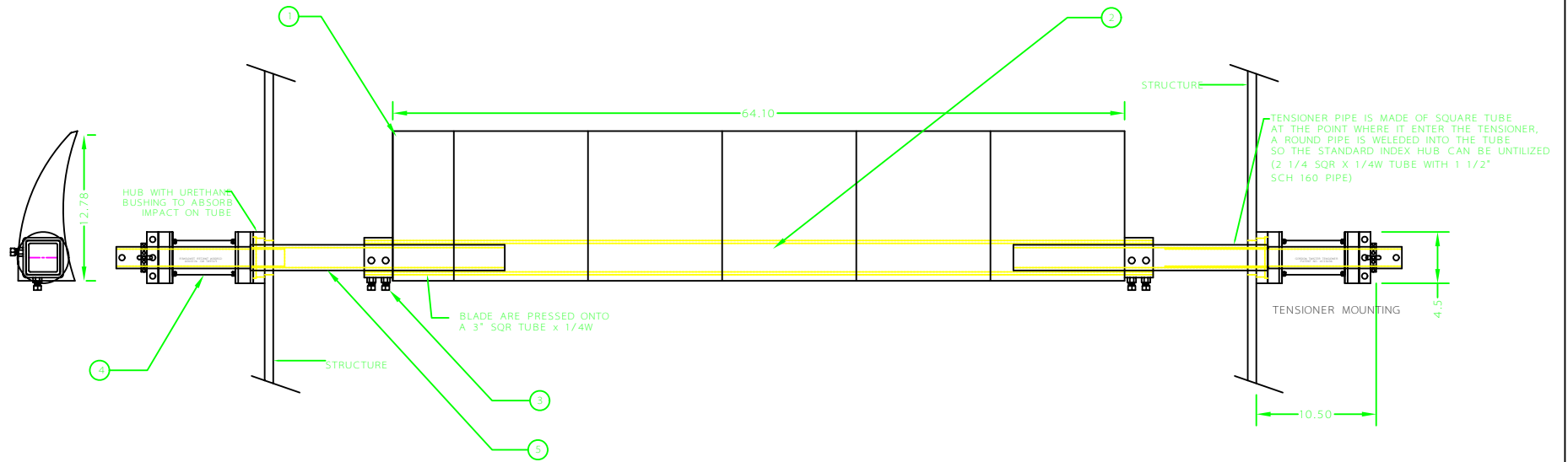
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APPROVED	N. F. A.	DATE	

SUPER SABER
GENERAL DIAGRAM
XS - 60 - DT

TOLERANCES	SCALE
JOB NO.	DRAWING NO.
	021800B
SHEET	OF
	REV.

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	5.5	XS - 016	BLADE SEGMENT
2	1	XS - 015 - 66	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	XS - 017 - 3	TENSIONER
5	2	XS - 019 - 36	TENSIONER PIPE



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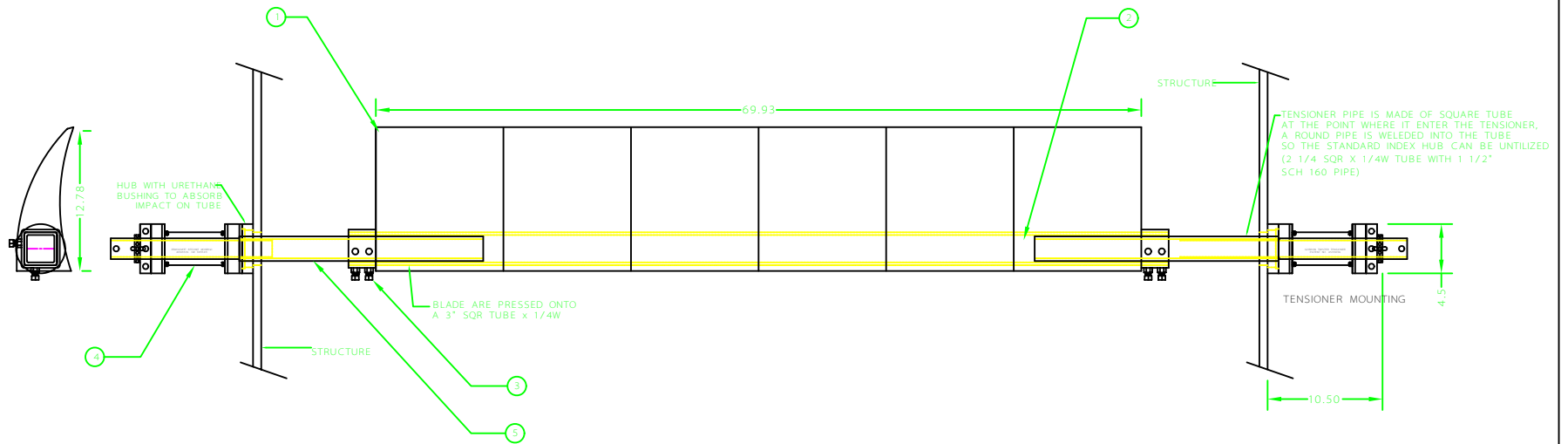
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SUPER SABER
GENERAL DIAGRAM
XS - 66 - DT

TOLERANCES:	SCALE:
JOB NO:	DRAWING NO:
	021800B
SHEET OF:	REV:

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	6	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0007200007200000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



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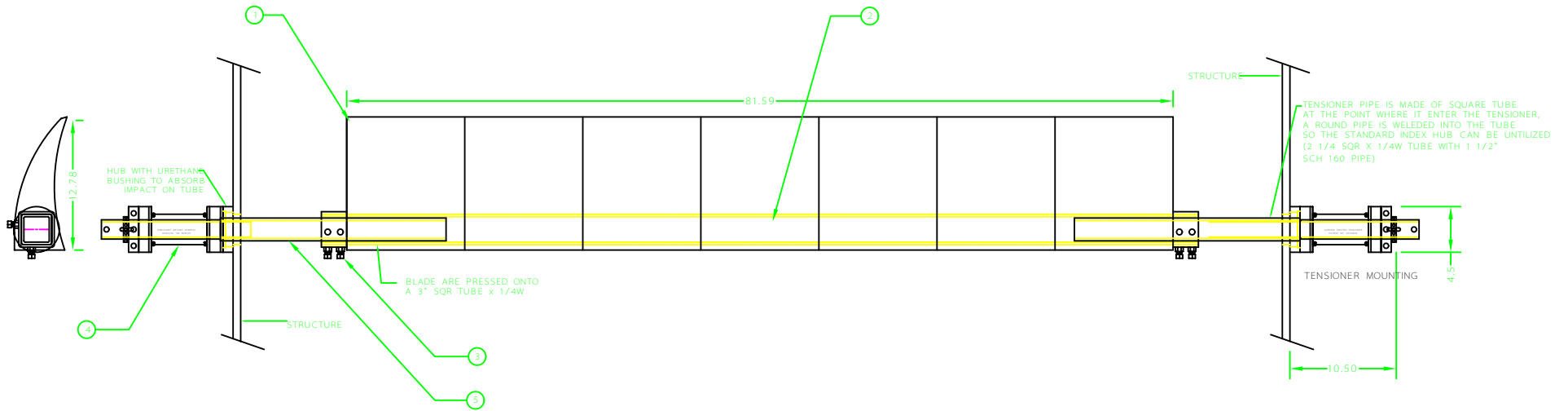
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SUPER SABER
GENERAL DIAGRAM
XS - 72 - DT

TOLERANCES:	SCALE:
JOB NO:	DRAWING NO:
0218008	0218008
SHEET OF:	REV:

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	7	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS0008400008400000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



FILENAME= XS84DT

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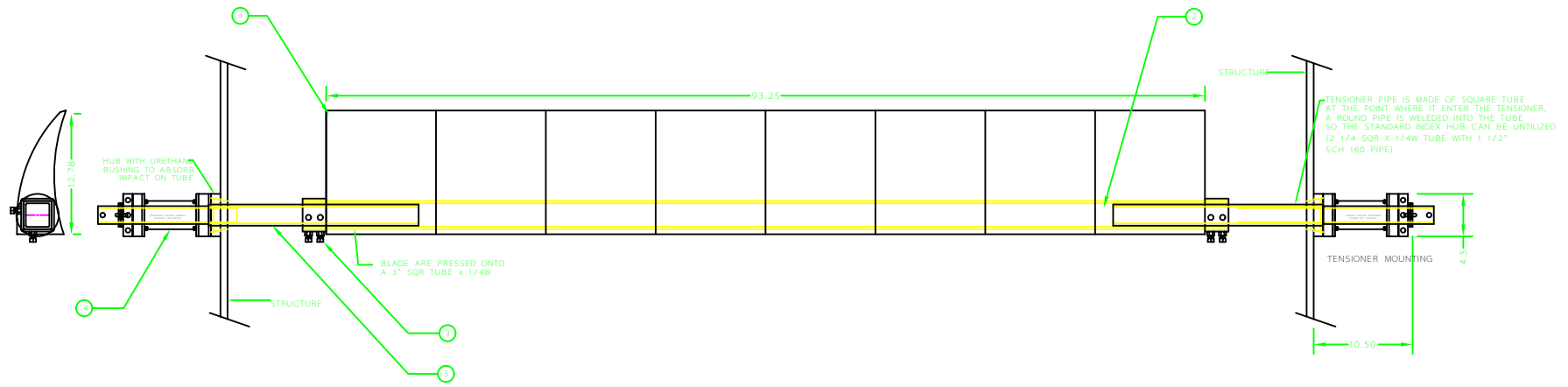


SUPER SABER
GENERAL DIAGRAM
XS - 84 - DT

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TOLERANCES		SCALE	
JOB NO.	DRAWING NO.		
	030702M		
SHEET	OF	REV.	

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	8	MRBXS00000F000	BLADE SEGMENT
2	1	MFRXS00009600009600000	FRAME
3	2	XS - 007	LOCK COLLAR
4	2	MCRTRDXXX00	TENSIONER
5	2	MCRPXT03600	TENSIONER PIPE



TENSIONER PIPE IS MADE OF SQUARE TUBE AT THE POINT WHERE IT ENTER THE TENSIONER. A ROUND PIPE IS WELDED INTO THE TUBE SO THE STANDARD INDEX HUB CAN BE UTILIZED (2 1/4 SQR X 1/4W TUBE WITH 1 1/2" SCH 160 PIPE)

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